

CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS ULTRA LIGHTS 100 REGULAR FTB/ & 6'8 FTB
BRAND CODE-1600 (STD) / & 1603 (STD)

EFFECTIVE DATE: 04/09/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	6.0	MG/CIGT	5.5	-	6.4
TOBACCO ROD CIRCUM.	:	23.00	MM							
TOBACCO ROD LENGTH	:	67.0	MM							
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	4.50	IN. H2O							
DILUTION TARGET	:	57.0 +/-	5.0 %							

TIPPING PAPER : 72MM X 3200M WHT DGL PPT KC236M2 12-065-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S, GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
--- 24.00 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: AJAX MA 218-2 PVA 62-007-A
: FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A

STD. FILLER - PACK O.V.: A1100 - 12.80% VA SLIMS ULTRA LIGHTS REGULAR FTB (GS FTB: 12.80%)
NO TROPICAL FOR THE VA SLIMS ULTRA LIGHTS REGULAR BLEND

CIGARETTE PAPER : 25.50MM X 6500M 50CU/0.6%(K/D110-6/E751) 10-090-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 16NC
: (35CU/0.6%) PM MATERIAL CODE 10-095-A TO 12NC
: (50CU/0.6%) PM MATERIAL CODE 10-090-A TO DECREASE
: TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 4/09/90

PRINTING DATE : 4/09/90
PRINTING TIME : 14:06:41

APPROVED BY: *[Signature]*

SUPPLACES SPECIFICATION DATED: 3/19/90

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